

BASEPLATE MATERIAL AND FINISH DATA

CODE	BASEPLATE MATERIAL	SPEC.	FINISH	SPEC.
A	5052 OR 6061 ALUMINUM	AMS-QQ-A-250	NONE	
AA			ANODIZE	MIL-A-8625, TYPE 1
CR	302, 304, OR A-286 CRES	AMS 5516, 5513, OR 5525	PASSIVATE	AMS-QQ-P-35
CRM	316 CRES	AMS 5507 OR 5524	PASSIVATE	AMS-QQ-P-35
T	TITANIUM	AMS 4900, 4901, OR 4902	NONE	

SADDLE MATERIAL AND FINISH DATA

CODE	SADDLE MATERIAL	SPEC.	COLOR
N	NYLON, NATURAL	ASTM D4066 OR EQUAL	NATURAL
NB	NYLON, BLACK, STABILIZED	ASTM D4066 OR EQUAL	BLACK
P	PEEK	NONE	NATURAL
T	TEFZEL	FLUOROPOLYMER	BLUE
V	POLYETHERIMIDE	ULTEM 1000 OR EQUAL	NATURAL
VC	CARBON/POLYETHERIMIDE	ULTEM 7201 OR EQUAL	NATURAL

DIMENSION DATA

SIZE CODE	MAX TIE WIDTH D REF	SADDLE DIMENSIONS		
		A	B	C
2	.100	.56	.34	.37
3	.190	.67	.44	.43
5	.350	.92	.56	.52

OPTIONAL PRIMER

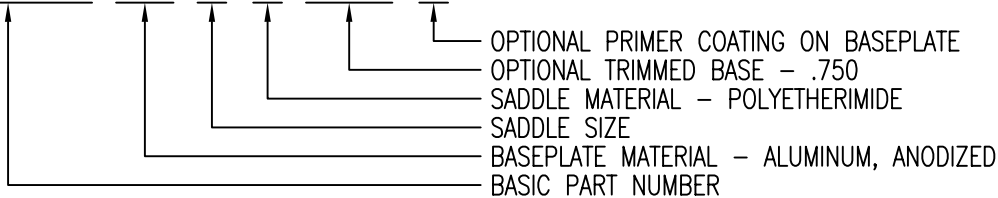
CODE	BASEPLATE PRIMER	SPEC.
P	EPOXY PRIMER	MIL-PRF-85582

RIVET MATERIAL: 300 SERIES CRES OR A-286 CRES.
RIVET FINISH: PASSIVATE PER AMS-QQ-P-35.

MANUFACTURER'S OPTION:
300 SERIES CRES TRIM WASHER UNDER RIVET HEAD.

EXAMPLE PART NUMBER

CB3019 AA 3 V 750 P



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

ANGLES	±1°	APPROVALS		DATE
		DRAWN	DATE	TITLE
.XX	±.03	DAC	22JUN04	MOUNT, CABLE TIE
.XXX	±.010	CGH	22JUN04	SIZE
.XXXX	±.001	DAC	22JUN04	CAGE CODE

SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB3019	16
SCALE	1/1	22JUN04	SHEET 1 OF 1