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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	P	REVISED AND REDRAWN, REVISED G/N 4.	3-12-93	T. CSIK
	Q	ADDED -11	10-6-95	T. CSIK
	R	ADDED -13	2-26-96	T. CSIK
	S	ADDED -4, SHT. 3	7-1-97	T. CSIK
	T	SEE ECN T	3-30-00	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

- MAT'L REF.: ALL COMP'S: 302/304 CRES, COND. A, PER ASTM-A240, QQ-S-766, OR EQUIV.
- FINISH REF.: PASSIVATE PER AMS-QQ-P-35, TYPE VI, OR VII, OR EQUIV.

3 DECORATIVE FINISH REF.: SATIN BUFF TOP OF CASE AND HANDLE, DIRECTION NOTED.

4. REMOVED.

5 SPRING TO RETURN FLAP TO CLOSED POSITION REGARDLESS OF BOLT POSITION.

6 SPRING TO RETURN FLAP OPEN WHEN BOLT IS NOT PROPERLY ENGAGED.

7. REMOVED

8 20064-7 ONLY: FLAP & CASE MAT'L; 17-7 CRES COND. A, PER AMS-5643, OR EQUIV. HEAT TREAT TO 210 KSI.

9 DECORATIVE FINISH REF.: PLATE BRASS INT. GOLD. MIRROR FINISH TO MATCH BAC92680 (REF TBCF-14.2981). APPLY ONE COAT SHERMAN WILLIAMS CLEAR ENAMEL F63U1.

10 20064-1-23 ONLY: BOLT MAT'L: HARD DRAWN BRASS.


11 FINISH REF.: GLASS BEAD PEEN VISIBLE SURFACES OF CASE AND HANDLE USING #70-140 GLASS BEAD MEDIA AT APPROX. 80 PSI.

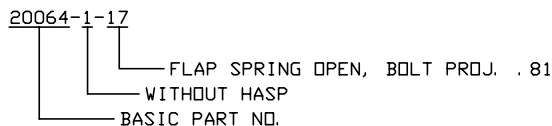
12 PER FAR 45.15. PARTS WILL IDENTIFIED WITH:

- FAA-PMA.
- SKYLOCK IND. INC.
- PART NO.
- AIRCRAFT ELIGIBILITY.

-39	-41	-43	.52
-31	-33	-35	1.06
-25	-27	-29	.68
-19	-21	-23	1.30
-13	-15	-17	.81
-7	-9	-11	.59
-1	-3	-5	.37
NO FLAP SPRING	CLOSED 5	OPEN 6	" A" BOLT PROJ.
SECONDARY DASH NO'S			

-13	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>	11	120064-13
-11	LATCH ASSY	<NO HASP>	11	120064-11
-10	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>		120064-10
-9	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>		120064-9
-7	LATCH ASSY	<NO HASP>	8	120064-7
-5	LATCH ASSY	<TWO HASPS, SLOTTED, FIXED>		120064-5
-4	LATCH ASSY	<ONE HASP, SLOTTED, FIXED>		120064-4
-3	LATCH ASSY	<ONE HASP, SLOTTED, FIXED>		120064-3
-1	LATCH ASSY	<NO HASP>	10	120064-1
PRIMARY DASH NO.		DESCRIPTION		MAKE FROM

PARTS LIST				
UNLESS OTHERWISE SPECIFIED	DRAWN BY	M. FOSTER	4-5-77	 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.
DIMENSIONS ARE IN INCHES	CHECKED			
TOLERANCES ON	ENGINEER			
DECIMALS ANGLES DRILLED HOLES	MFG.			
.X ± .1 ± 0° 30' AND 10387	QC			LATCH ASSEMBLY
.XX ± .03				
.XXX ± .010				
DO NOT SCALE THIS DRAWING				
MATERIAL - FINISH	USED ON	SIZE	CODE IDENT. NO.	DRAWING NO.
		C	51941	20064
NEXT ASSY				REV. T
MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC., QUALITY CONTROL MANUAL QC.001		SCALE	1: 1	VT.
				SHEET 1 OF 3



EXAMPLE PART NO.

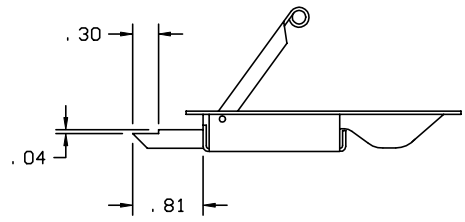
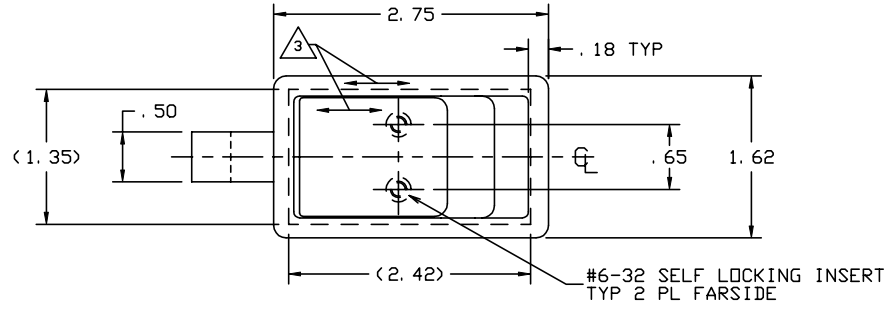
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3

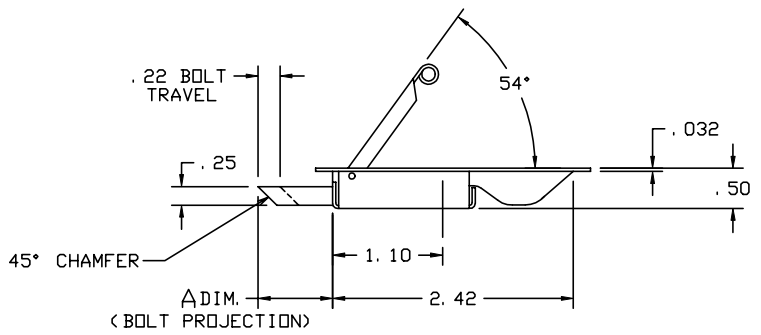
2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHT. 1 FOR NOTES		



20064-1-37 
(SAME AS -1 EXCEPT AS SHOWN)



-1, -7, -11 LATCH ASSY (SHOWN)

 SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

LATCH ASSEMBLY

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20064	T
SCALE	1: 1	VT.	SHEET 2 OF 3

4

3

2

1

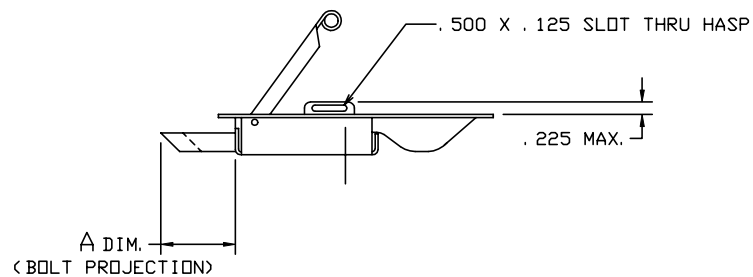
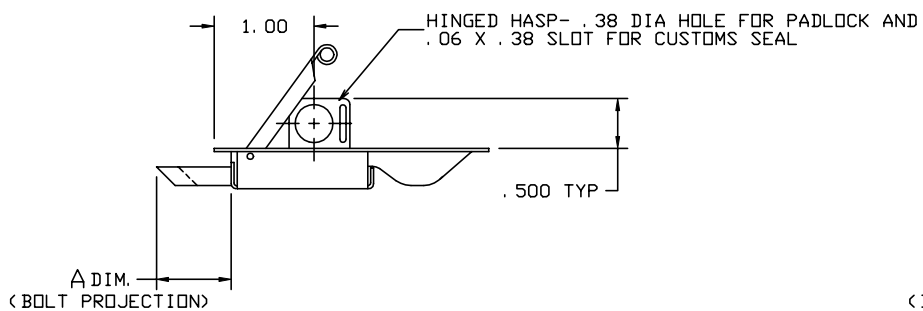
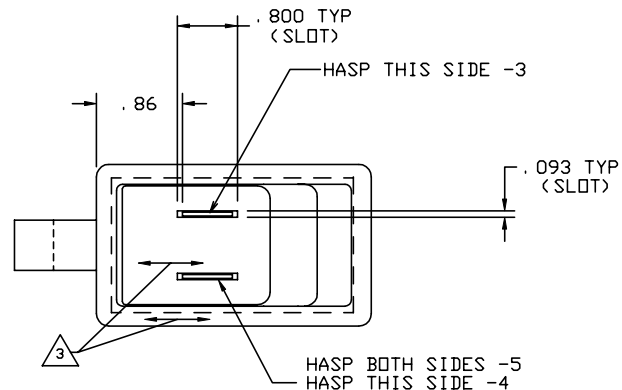
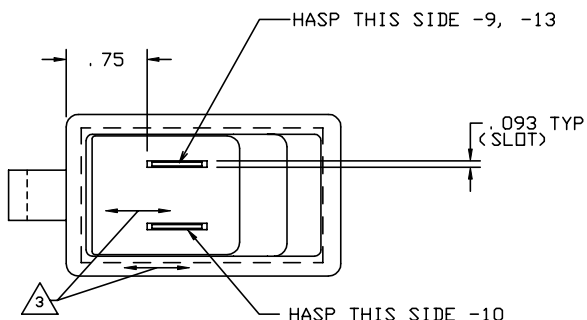
4

3

2


1

REVISIONS				DATE	APPROVED
ZONE	LTR	DESCRIPTION			
		SEE SHT. 1 FOR NOTES			



-9, -10, -13 LATCH ASSY (SHOWN)
 (SAME AS -1 EXCEPT AS SHOWN)

-3, -4, -5 LATCH ASSY (SHOWN)
 (SAME AS -1 EXCEPT AS SHOWN)

 SKYLOCK INDUSTRIES INCORPORATED
 MONROVIA CALIFORNIA U. S. A.

LATCH ASSEMBLY

SIZE C	CODE IDENT. NO. 51941	DRAWING NO. 20064	REV. T
SCALE 1: 1	VT.	SHEET 3	OF 3

4

3

2

1