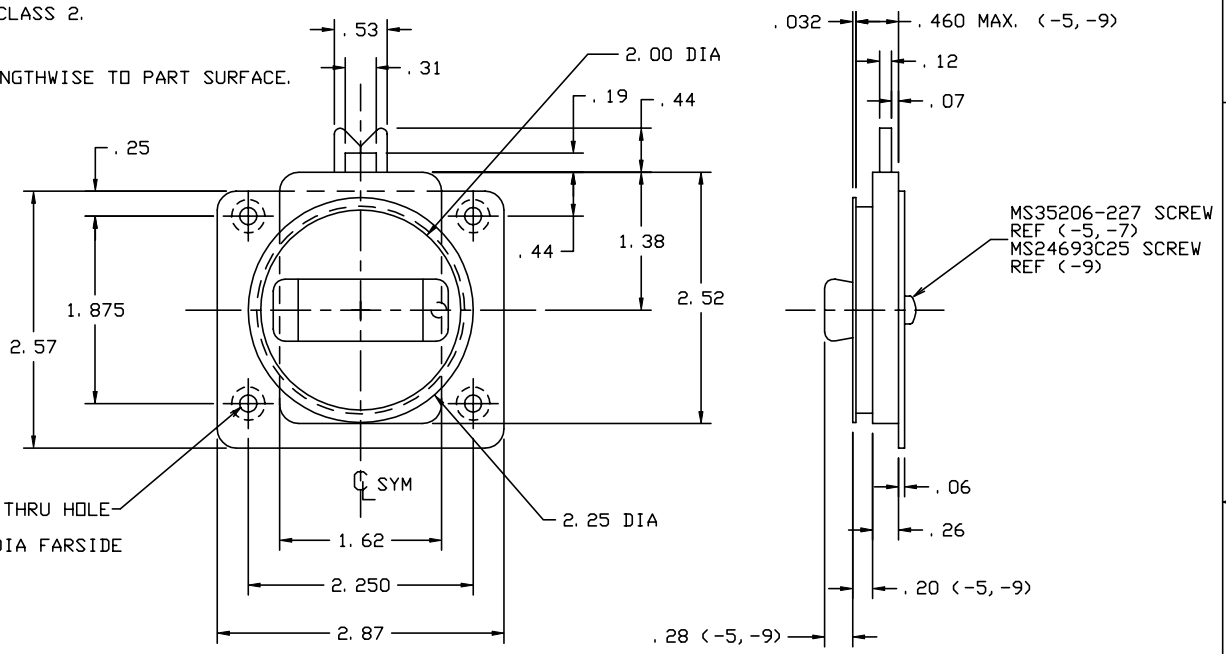


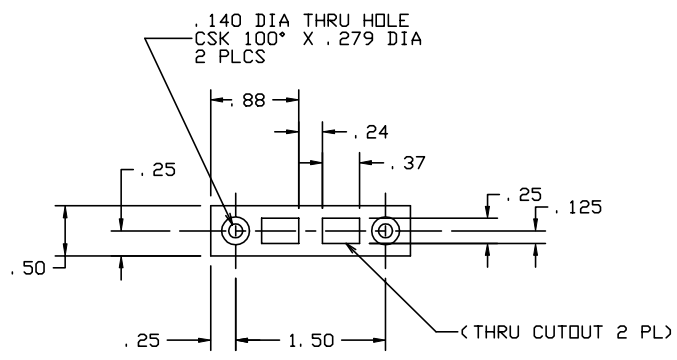
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ZONE	LTR	DESCRIPTION	DATE	APPROVED
	H	REVISED AND REDRAWN	9-23-92	T. CSIK
	J	ADDED -409/-11/-13, SHT. 2	6-3-97	T. CSIK
	K	-13 STRIKE, REVISED THICKNESS: IS .090 WAS .062	12-8-97	T. CSIK
	L	SEE ECN L	12/31/98	T. CSIK
	M	SEE ECN M		

- NOTES: UNLESS OTHERWISE SPECIFIED.
- REMOVE ALL BURRS AND BREAK SHARP EDGES.
 - MAT'L REF.: HANDLE, ESCUTCHEON & LATCH; 2024-T3/T351 PER ASTM B-209, OR EQUIV. SPINDLE & STRIKE; 300 SERIES CRES, PER AMS-5640N OR EQUIV. BOLT; E4130 ALLOY STL, OR EQUIV.
 - FINISH REF.: ALUM.; CLEAR ANODIZE PER MIL-1-8625, TYPE II, CLASS 1. CRES; PASSIVATE PER AMS-QQ-P-35, TYPE II. ALLOY STL.; CAD. PLATE PER QQ-P-416, TYPE II, CLASS 2.
 - BOLT JAWS OPEN BY ROTATING HANDLE EITHER DIRECTION.
 - DECORATIVE FINISH REF.: ESCUTCHEON & HANDLE; SATIN BRUSH LENGTHWISE TO PART SURFACE.
 - HEAT TREAT BOLT TO 45-50 K. S. I. PER MIL-H-6875.
 - APPLICABLE TO FAA-PMA REPLACEMENT OR MODIFICATION PARTS ONLY. PER FAR 45.15, PARTS WILL BE IDENTIFIED WITH:
 - FAA-PMA.
 - SKYLOCK IND. INC.
 - PART NO.
 - AIRCRAFT INSTALLATION ELIGIBILITY.



-5, -7, -9 LATCH ASSY



-3 STRIKE

1					-13	STRIKE	<SHT. 2>	120365-13
1					-11	LATCH ASSY	<SHT. 2>	120365-11
	1				-9	LATCH ASSY		120365-9
		1			-7	LATCH ASSY		120365-7
			1		-5	LATCH ASSY		120365-5
	1	1	1	1	-3	STRIKE		120365-3
				1	-1	OBSELETE		
-409	-407	-405	-403	-401	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	MAKE FROM

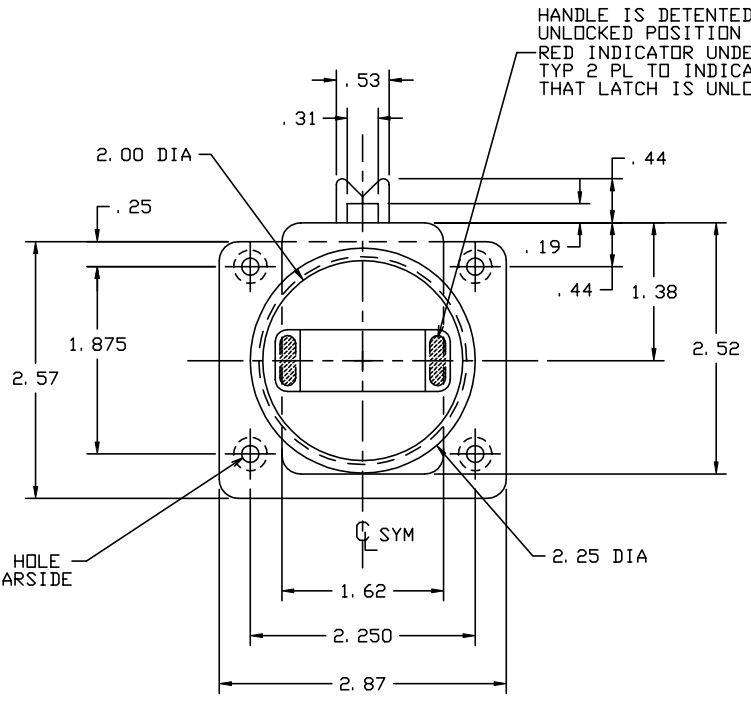
PARTS LIST		DRAWN BY		M. F.		8-11-81	
UNLESS OTHERWISE SPECIFIED		CHECKED		DEAN VO		12/29/98	
DIMENSIONS ARE IN INCHES		ENGINEER		T. CSIK		12/31/98	
TOLERANCES ON		MFG		P. MATSUOKA		1/6/99	
DECIMALS ANGLES DRILLED HOLES		QC		J. VIVIRITO		1/12/99	
.X ± .1 ± 0° 30' AND 10387							
.XX ± .03 ± 0° 30' AND 10387							
.XXX ± .010							
DO NOT SCALE THIS DRAWING							
MATERIAL - FINISH				USED ON		SIZE	
NEXT ASSY						C 51941	
MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC., QUALITY CONTROL MANUAL QC.001				SCALE		1: 1	
				VT.		SHEET 1 OF 2	

LATCH ASSY

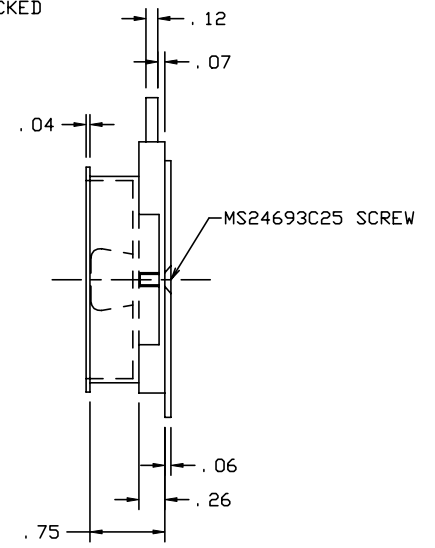
MONROVIA CALIFORNIA U.S.A.

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHT. 1 FOR NOTES		

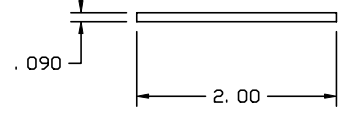
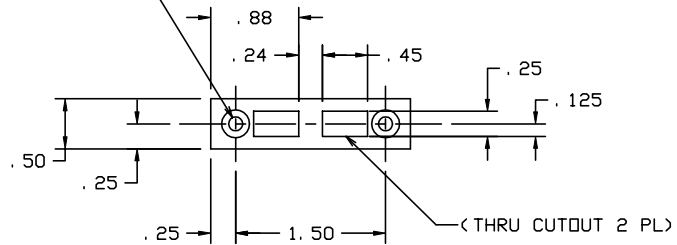


HANDLE IS DETENTED IN UNLOCKED POSITION ONLY. RED INDICATOR UNDER HANDLE TYP 2 PL TO INDICATE THAT LATCH IS UNLOCKED




11/64 (.172) DIA THRU HOLE
 CSK 100° X .334 DIA FAR SIDE
 4 PLCS

.140 DIA THRU HOLE
 CSK 100° X .279 DIA
 2 PLCS



-11 LATCH ASSY

-13 STRIKE

 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.			
LATCH ASSY			
SIZE C	CODE IDENT. NO. 51941	DRAWING NO. 20365	REV. M
SCALE 1: 1	VT.	SHEET 2	OF 2